

PRODUCT DATA SHEET

SUB-BLOCK STRETCH

Description

Elastic PU heat seal material with matt finish, on polyester backing created for printers and printers/cutters using solvent, eco solvent or Latex based inks.

Designed to be transferred on polyester textiles dyed with sublimation inks.

NOTE: If the destination garment is stretchable, the fabric should be made of polyester mixed with other fibers, such as Elastan, Spandex™, etc. If so, dyes used to color the fabric can be different nature from sole sublimation dye.

It is therefore highly recommended to test results on the apparel before starting heat-applications onto all the garments.

Usage

- Print and cut the material
- Weed the exceeding material
- Remove the print from the polyester backing using Siser's T.T.D. (adhesive, transparent and resistant to high temperatures)
- Heat apply at the conditions shown on the right
- Remove the application tape warm (in case of other application tapes, follow specific instructions)

Washing

Wait at least **24 hours** from application before washing.

Washing resistance up to **40°C**, best inside-out.

Do not use bleach or other aggressive chemical agents.

Not suitable for dry cleaning

Suitable for tumble dry, syntetic fibers cycle

The product is REACH compliant

The product is certified Öko-Tex® Standard 100 Class I



Average thickness
160 microns



Suggested cut settings
blade new at 45°
pressure 100 gf
speed 20 cm/sec



Transfer settings
15 Seconds at 140°C
medium pressure
(3-4 bar)

Washing temperature



Dry cleaning



Tumble dryer



N.B.

All information here contained are based on our experience.

We recommend to perform a test before starting standard production.

For best results we suggest to store the product away from sunlight and dust, in vertical position and at temperatures between 18°C and 26°C